

Guarding is not provided in this quote
 •The customer is required to comply with all local, state and federal laws regarding proper installation and guarding
 •The customer is responsible for all guarding not specified in this quote

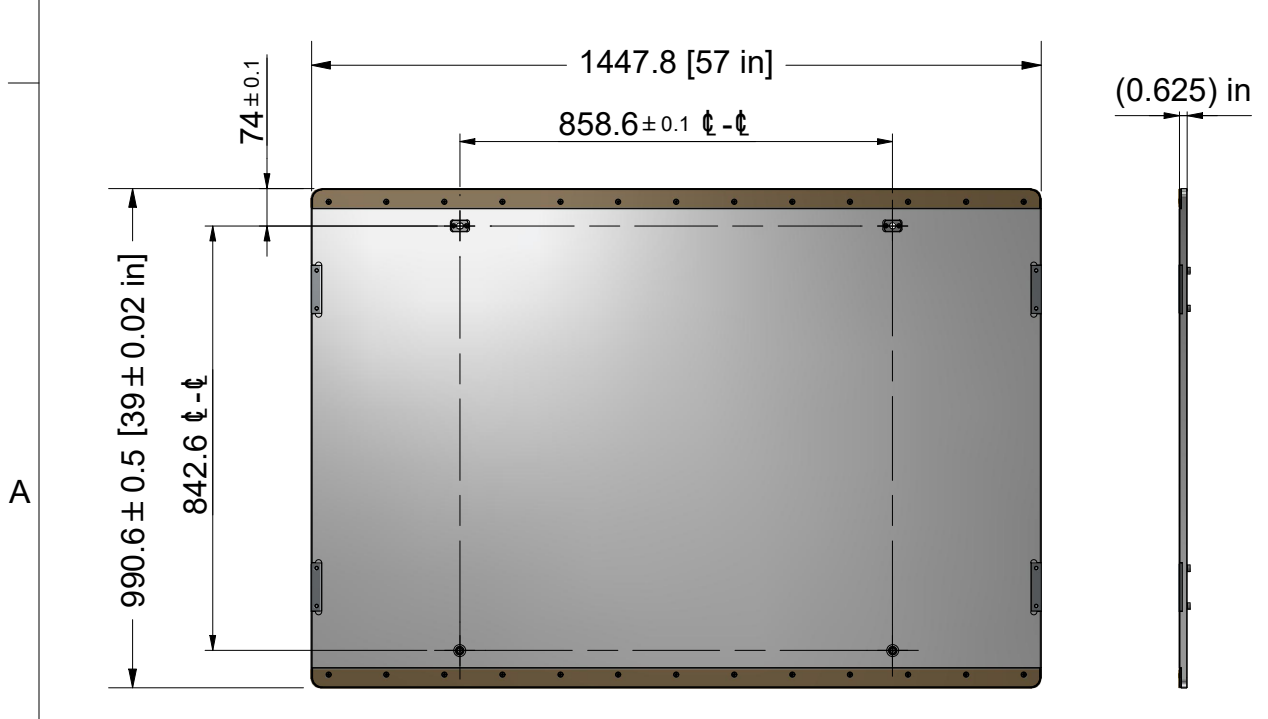
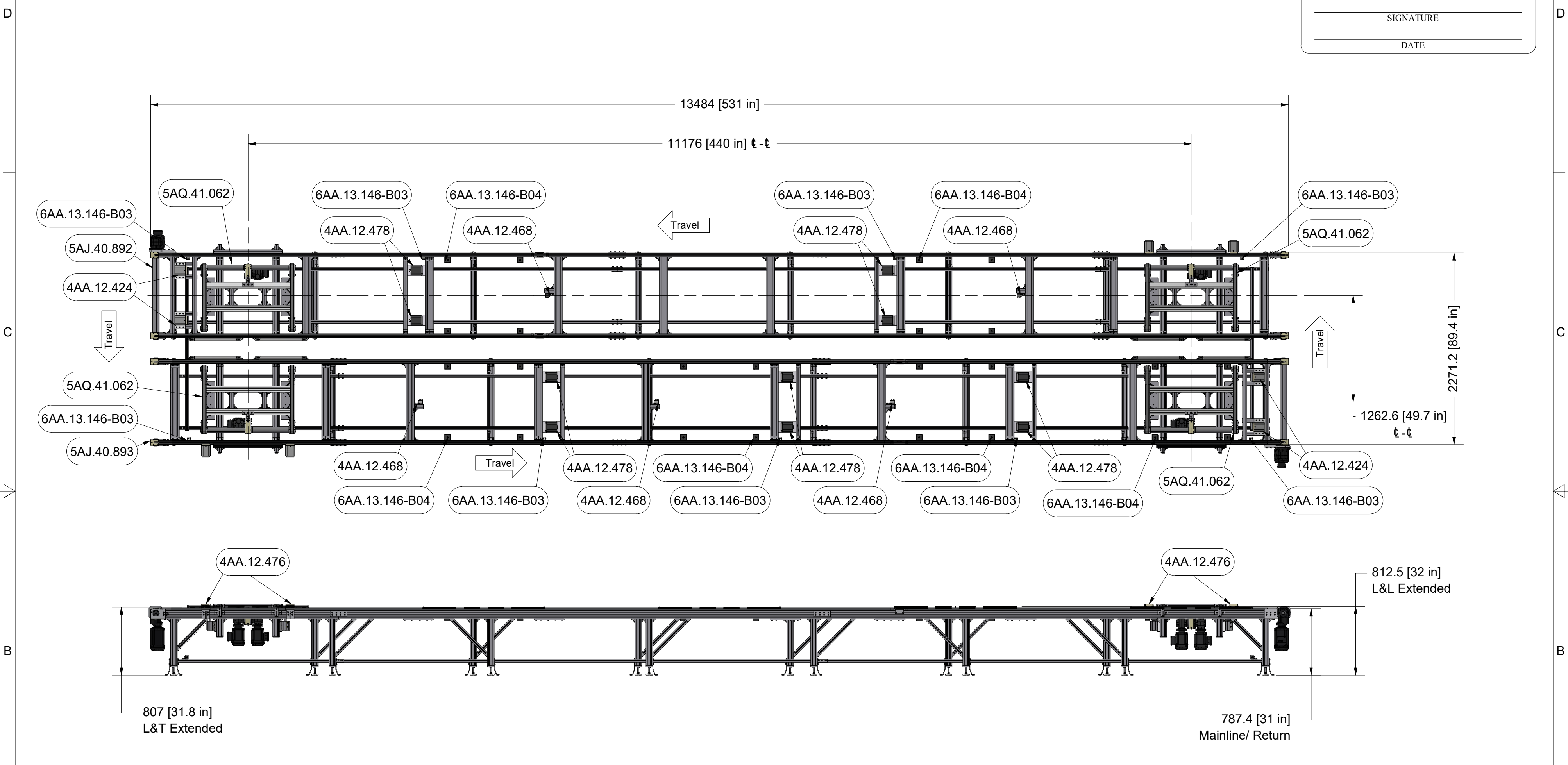
APPROVED

COMPANY

TITLE

SIGNATURE

DATE



Pallet Provided by the Customer
 Pallet Mat'l: Alum. Jig Plate
 Loaded Pallet Weight: 481.9 Lbs
 Mainline/ Return Speed: 98.4 FPM
 Transfer Speed: 60 FPM

BILL OF MATERIAL		
Qty	Part Number	Description
4	4AA.12.424	ASME-1200 Angle Damper
5	4AA.12.468	ASR Return Stop
4	4AA.12.476	Angle Damper ASME-1200
10	4AA.12.478	ASM-1200 Pallet Stop
1	5AJ.40.892	SRF-P 2010 Roller Chain Conveyor
1	5AJ.40.893	SRF-P 2010 Roller Chain Conveyor
4	5AQ.41.062	HQZ-2010 Timing Belt Lift & Transfer
9	6AA.13.146-B03	Pallet Sensor
6	6AA.13.146-B04	PA-2010 Lift & Locate

MACHINED PARTS TO BE FREE OF SHARP EDGES & BURRS
 REMOVE ALL INK STAMPS, DECALS & BLEMISHES

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Sheet size: C
 Name: CC
 Date: 8/17/2024

mk North America, Inc.
 105 Highland Park Drive
 Bloomfield, CT 06002
 Ph: 860.769.5500
 www.mknorthamerica.com

North America, Inc. logo

Title: VersaMove Pallet System
 Drawing No: 6AA.13.146
 Revision: Sheet 1 of 1

Assembly Tolerances:
 0 - 1,000 mm: +/- 1 mm
 1,001 - 3,000 mm: +/- 2 mm
 3,001 - 5,000 mm: +/- 5 mm
 5,001 - 10,000 mm: +/- 10 mm
 CTL Tolerance: +/- .5mm

Standard Tolerances:
 to 3000 ± 1.6
 to 1000 ± 0.8
 to 100 ± 0.3
 to 30 ± 0.2
 to 6 ± 0.1
 1 decimal plcs. ±0.1
 2 decimal plcs. ±0.05
 Part Tolerances override standard tolerances

File: 6AA.13.146.iam